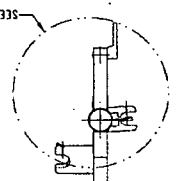
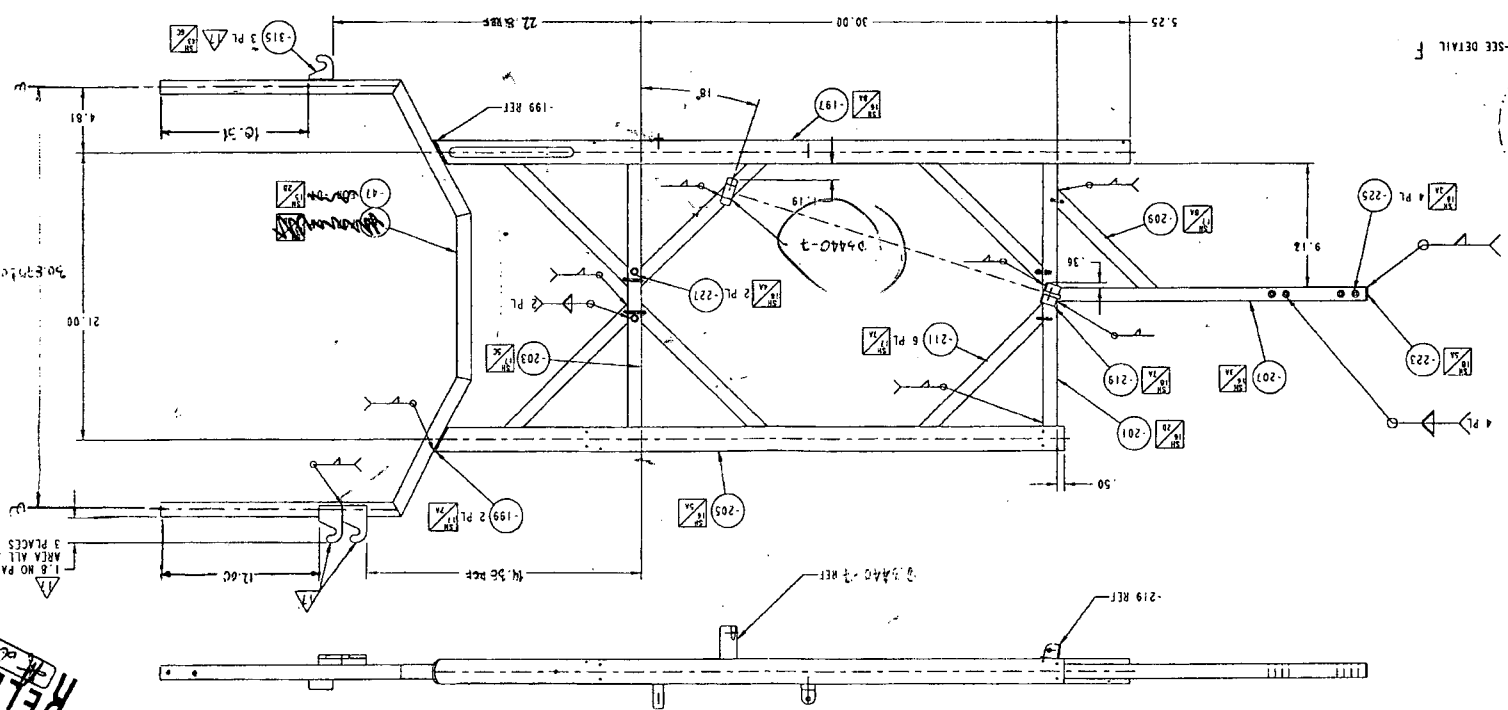
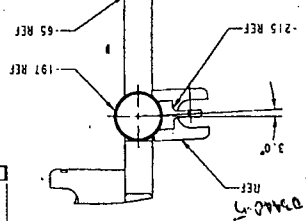
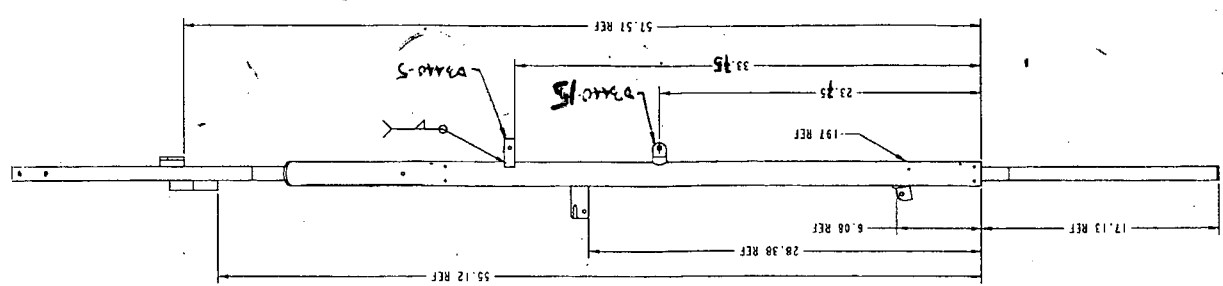


ORIGINAL

PREMIER AVIATION, INC.  
1000 AIRCRAFT PARKWAY, CHANDLER, ARIZONA, 85226  
D:\SUBV8 B67-43001  
SCALE: 0.500  
DATE: 08-01-80  
BY: [Signature]

①  
-07 FWD BLADE FOLD ASSEMBLY WELDMENT (SHOWN)  
SCALE: 0.500  
(COMMERCIAL VERSION)  
-05 FWD BLADE FOLD ASSEMBLY WELDMENT (SAME, EXCEPT AS SHOWN)  
(CANADIAN VERSION)

DETAIL F  
SCALE: 0.500



1. NO PAINT THIS AREA ALL AROUND -315 3 PLACES

RELEASED  
08-01-80

4077

Date: Tuesday, 29/07/2008 9:02:19 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FWD BLADE FOLD ASSY WELDMENT

Job Number: 40771

Part Number: PB674300107

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- assemble parts on jig DT8813 and weld as per dwg PB67-43001

\*\*\*ensure no burn thru after welding in tube 205 and 197\*\*\*

*weld base of frame as per  
dwg. 3# 40506*

*08-08-07 3*

*08-08-08*

14.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

*PD 08-08-08 (3)*

15.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*S 08/08/08 (X2)*

16.0

POWDER COATING

POWDER COATING



*M102316*



*(3X)*

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

*10:30  
320 OF  
11:00*

*M.A 08/08/11*

17.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

*08-08-11*

*(X3)*

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

*Pat F.*

*MF. 08-08-26*

19.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*08/08/27*

Job Completion



*MF 08-08-26*

Date: Tuesday, 29/07/2008 9:02:19 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FWD BLADE FOLD ASSY WELDMENT

Job Number: 40771

Part Number: PB674300107

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	PB6743001201	Square Tubing
-----	--------------	---------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Square Tubing

batch:- 340592

*Handwritten signature* 08.07.31 3

7.0	PB6743001203	Square Tube
-----	--------------	-------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Square Tube

batch:- 340594

*Handwritten signature* 08.07.31 3

8.0	PB6743001207	Square Tube
-----	--------------	-------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Square Tube

batch:- 340593

*Handwritten signature* 08.07.31 3

9.0	PB6743001219	Angled Male Eye
-----	--------------	-----------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Angled Male Eye

batch:- 324003

*Handwritten signature* 08.07.31 3

10.0	D34405	Contoured Detent Clip Base
------	--------	----------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Contoured Detent Clip Base

batch:- 324002

*Handwritten signature* 08.07.31 3

11.0	D34407	Detent Clip Base
------	--------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Detent Clip Base

batch:- 324004

*Handwritten signature* 08.07.31 3

12.0	D344015	Contoured Male Eye
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Contoured Male Eye

batch:- 324074

*Handwritten signature* 08.07.31 3

Date: Tuesday, 29/07/2008 9:02:19 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	FWD BLADE FOLD ASSY WELDMENT
<b>Job Number</b> :	40771		
<b>Estimate Number</b> :	13418		
<b>P.O. Number</b> :		<b>Part Number</b> :	PB674300107
<b>This Issue</b> :	29/07/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	B6743001 P.5
<b>First Issue</b> :	11	<b>Project Number</b> :	N/A
<b>Previous Run</b> :		<b>Drawing Revision</b> :	B1
	<b>Type</b> :	<b>Material</b> :	
	LARGE FAB ASSY	<b>Due Date</b> :	05/08/2008
<b>Written By</b> :		<b>Qty:</b>	5
		<b>Um:</b>	Each
<b>Checked &amp; Approved By</b> :	mf 08-07-29		
<b>Comment</b> :	Est Rev:A 08-06-25 new issue DD verified by:ec		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PB674300147	Base Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Base Assembly

batch:- 340506

08-07-31 3

2.0	PB6743001205	Outer Tube
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Outer Tube

batch:- 340776

08-07-31 3

3.0	PB6743001197	Outer Tube
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Outer Tube

batch:- 340778

08-07-31 3

4.0	PB6743001211	Square Tubing
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**Comment:** Qty.: 6.0000 Each(s)/Unit Total : 30.0000 Each(s)

Square Tubing

batch:- 340593 - 340596

08-07-31 3

5.0	PB6743001209	Square Tubing
-----	--------------	---------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Square Tubing

batch:- 340595

08-07-31 3